












		Colour Index	Dyeing Method
	2.5 % Yellow 5GK u.d.	VY 26	IK
	1.5 % Yellow GC u.d.	VY 2	IN
	2.0 % Yellow 3GC u.d.	VY 33	IW
	2.0 % Gold Orange 3G u.d.	VO 15	IW
	2.0 % Yellow 3RT u.d.	VO 11	IW
	2.0 % Orange RRTS u.d.	VO 2	IN
	1.5 % Brill. Orange GR u.d.	VO 7	IN
	2.5 % Orange RK u.d.	VO 3	IK
	2.0 % Bordeaux 2R u.d.	VR 15	IN
	2.0 % Red FBB u.d.	VR 10	IW

Light 1/1	Washing 95°C.	Mercerizy	Perspiration	Hot Iron	Hypo-Chlorite Bleaching	Peroxyde
6	4	5	5	5	5	5
5	5	5	5	4	5	4-5
6-7	5	3-4	5	5	5	5
5	5	4-5	5	4	5	5
6-7	5	4-5	5	3-4	4-5	4-5
6-7	4-5	4	5	4-5	5	4-5
6-7	4-5	4-5	5	4-5	5	4-5
7-8	5	4-5	5	4	5	5
7	5	2	4-5	4-5	5	5
7	5	4-5	5	4-5	5	4-5

Light 1/1	Washing 95°C.	Mercerizy	Perspiration	Hot Iron	Hypo-Chlorite Bleaching	Peroxyde
6	4-5	4	5	4-5	5	4-5
7-8	4-5	4-5	5	5	5	4-5
6	5	4-5	5	3	5	5
7-8	4-5	3-4	5	4	2	4-5
7-8	4-5	4-5	5	4	3-4	4-5
7-8	4-5	4-5	5	4	2	4-5
5-6	2-3	4-5	4	4	2	3
7	4	4-5	4	2	5	4-5
6-7	4-5	5	4-5	4-5	5	4-5
7-8	4-5	5	5	3	4-5	5

		Colour Index	Dyeing Method
	2.0 % Brill. Pink R u.d.	VR 1	spec
	2.0 % Rubin R u.d.	VR 13	IN
	2.0 % Violet 2R u.d.	VV 1	IN
	2.0 % Blue RS u.d.	VB 4	IN
	2.0 % Blue BC u.d.	VB 6	IN
	2.0 % Blue GCD u.d.	VB 14	IN
	3 g/l (1 repeat) Indigo	VB 1	-
	1,5 % Dark Blue BO u.d.	VB 20	IN
	3.0 % Navy Blue RA u.d.	VB 18	IN
	2.0 % Brill. Green FFB u.d.	VG 1	IN

		Colour Index	Dyeing Method
	2.0 % Olive Green B u.d.	VG 3	IN
	2.0 % Olive MW u.d.	VG 13	IN
	2.0 % Olive R u.d.	VBI 27	IW
	2.0 % Olive T u.d.	VBI 25	IN
	2.0 % Brown BR u.d.	VBr 1	IW
	2.0 % Brown R u.d.	VBr 3	IW
	2.0 % Grey M u.d.	VBI 8	IN
	2.0 % Grey CL u.d.	VBI 31	IW
	12 % Direct Black RB u.d.	VBI 9	IN sp
	6.0 % Black BB u.d.	VG 9	IN

	Light 1/1	Washing 95°C.	Mercerizy	Perspiration	Hot Iron	Hypo-Chlorite Bleaching	Peroxyde
	7-8	4-5	4	4-5	4	4-5	4-5
	7-8	4-5	4	5	3-4	3	4-5
	7	4-5	3-4	5	2	4-5	4
	7-8	5	5	5	4	4-5	4-5
	7-8	5	4-5	5	4-5	4-5	5
	7-8	5	4-5	5	4-5	4-5	4-5
	7	4	4	4-5	4-5	4-5	4-5
	7	4-5	4-5	4-5	4	4-5	4-5
	7-8	4-5	4-5	5	4-5	4-5	4-5
	8	4-5	4-5	5	4-5	5	4

Recipes

Dyeing Method		IN			IW			IK			IN sp			Special		
Bath ratio		1:20	1:10	1:5	1:20	1:10	1:5	1:20	1:10	1:5	1:20	1:10	1:5	1:20	1:10	1:5
Auxiliaries																
Caustic soda 38° Bé ml/l	pale	10-12	15-17	23-25	5-6	8-9	12-14	4-5	6-7	9-11	18-22	28-33	38-45	1-2	4-7	12-16
	medium	12-15	17-22	25-32	6-8	9-12	14-18	5-6	7-9	11-14	22-27	33-38	45-55	3-4	7-10	16-21
	deep	15-18	22-26	32-40	8-10	12-15	18-23	6-8	9-12	14-18	27-32	38-42	55-65	4-5	10-13	21-26
Sodium Hydrosulphite g/l	pale	2-3	3-4	4-6	1-2	2-3	4-5	1-2	2-3	2-4	5-7	7-9	9-13	0,5-1	2-3	7-9
	medium	3-4	4-6	6-10	2-3	3-5	5-8	2-3	3-4	4-7	7-9	9-11	13-19	1-2	3-4	9-11
	deep	4-5	6-8	10-14	3-4	5-7	8-12	3-4	4-6	7-10	9-11	11-13	19-26	2-3	4-5	11-13
Common salt g/l	pale	-	-	-	5-10	5-10	5-10	7-15	7-15	7-15	-	-	-	-	-	-
	medium	-	-	-	10-15	10-15	10-15	15-25	15-25	15-20	-	-	-	-	-	-
	deep	-	-	-	15-25	15-20	15-20	25-35	25-30	20-25	-	-	-	-	-	-
Dyeing Temperature		50 - 60°C			45 - 50°C			20 - 25°C			80°C			60 - 75°C		
Dyeing Time		30 - 60 min.			30 - 60 min.			30 - 60 min.			30 - 60 min.			30 - 60 min.		